

ATTENTION 2002 FORD POWERSTROKE OWNERS. READ THIS BEFORE BEGINNING INSTALLATION.

On the 2002 models **only**, it is necessary to relocate the factory installed frame mounted hanger pin that is located behind the transmission crossmember.

Relocation of the hanger pin is necessary to ensure that the rubber hanger is aligned properly upon final installation of exhaust system. The following steps should be performed **after** the completion of Step 23 and **before** Step 24 of the Owner's Manual supplied with this kit.

Step 23.1 Remove the two (2) nuts that hold the frame mounted hanger pin to the frame rail, save for reinstallation later. Remove the frame mounted hanger pin from vehicle.

Step 23.2 Remove the two (2) 8mm studs from the frame mount hanger pin. Note: Studs are pressed into hanger pin and will require the use of a hammer or small press to remove.

Step 23.3 Re-install the frame mounted hanger pin using the two (2) $\frac{5}{8}$ " long steel spacers, two (2) 8mmx1.25x45mm bolts and the two (2) 8mm nuts (removed in Step 23.1 above). See Figure A-1 for proper assembly sequence. Torque fasteners to 18 ft-lb.

Step 23.4 Continue installation with Step 24 of Owner's Manual.

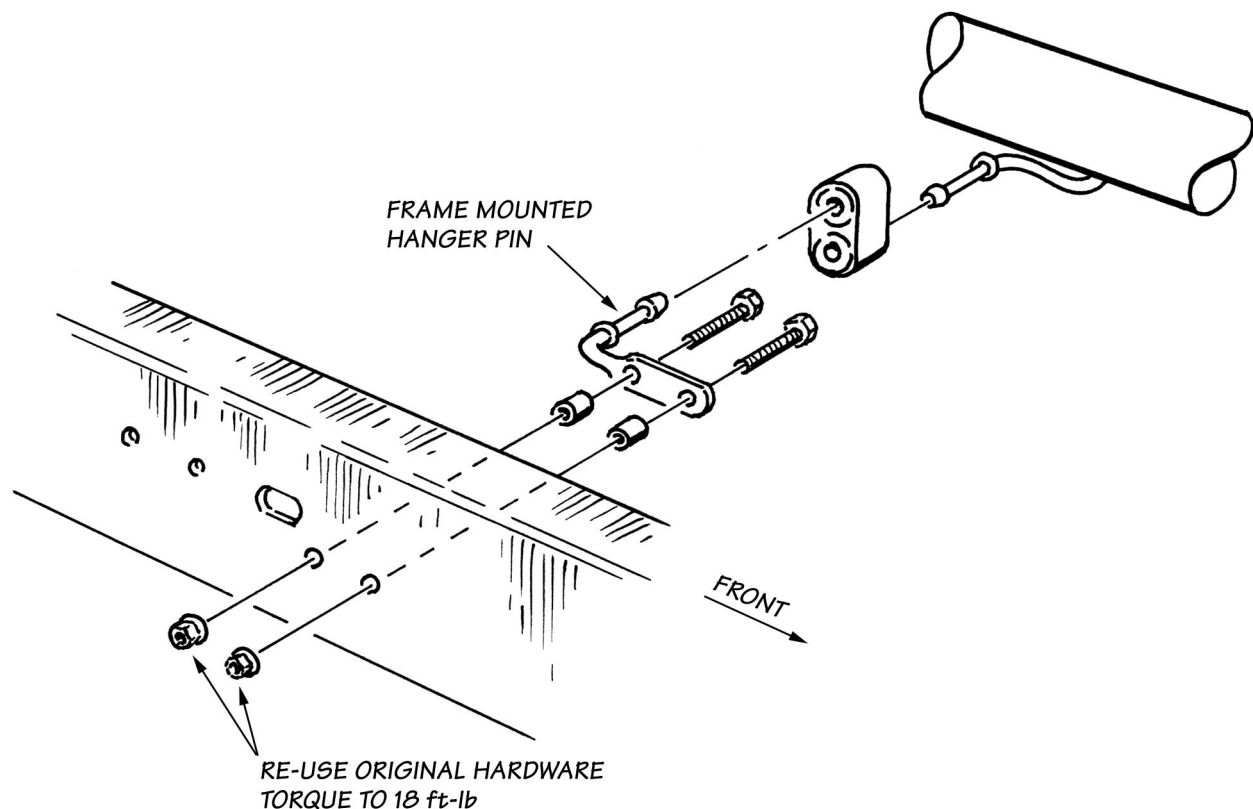


Figure A-1. Relocation of Frame Mount Hanger Pin.